



भारतीय प्रौद्योगिकी संस्थान दिल्ली INDIAN INSTITUTE OF TECHNOLOGY DELHI

Department of Materials Science & Engineering

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Dr. Suresh Neelakantan

Assistant Professor

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To,

4MANN Industries Pvt., Ltd.,

Gala & Shethia Enterprise Building, Plot No. C-5,

ST No.11, MIDC, Andheri [E], Mumbai – 400 093

Our Ref. No.: IITD/IRD/CWG/MT/sureshn-1/19-20/134709

Results of Product Code ER – 101 – 4F and its Branch

S. No	Description	Test Methods ASTM	Unit	Results
A. Properties of ACP (4MANN® Aluminium Composites Panel)				
1	ACP thickness	Visual Check	mm	4.07 ± 0.15
2	Weight of ACP	Visual Check	Kg/m ²	5.6 ± 0.25
3	Density	-----	gm/cm ³	1.40 ± 0.24
4	Polyethylene Core Density	D 1505	gm/cm ³	0.91 ± 0.1
5	Bond Integrity (Peeling strength)	D 908	N/mm	10.5 ± 1
6	Tensile strength of ACP	E 8	MPa	54.6 ± 0.30
7	Yield strength of ACP	E 8	MPa	50 ± 3
8	% Elongation of ACP	E 8	%	8.8 ± 0.3
9	Flexural Strength	D 790	MPa	156 ± 10
B. Properties of Skin				
10	Skin thickness	-----	mm	0.52 ± 0.211
11	Tensile strength	E 8	MPa	152 ± 8
12	Yield strength	E 8	MPa	145 ± 5
13	% Elongation	E 8	%	7 ± 2
C. Paints Finish and test properties				
14	Coating Thickness (DFT)	D 7091	µm	30 ± 2
15	Gloss at 60° angle	D 523	%	35 ± 2
16	Reverse Impact	D 2794	27 Joules	Passes
17	Cross Hatch	D 3359	-----	5B
18	Pencil Hardness	D 3363	-----	2HB
19	Solvent resistance	D 5402	24 Hours	Pass (No discoloration)
20	5% HCL	D 1308	24 Hours	Pass (No discoloration)

Test results pertain to samples submitted to us

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